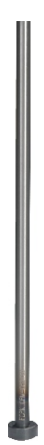
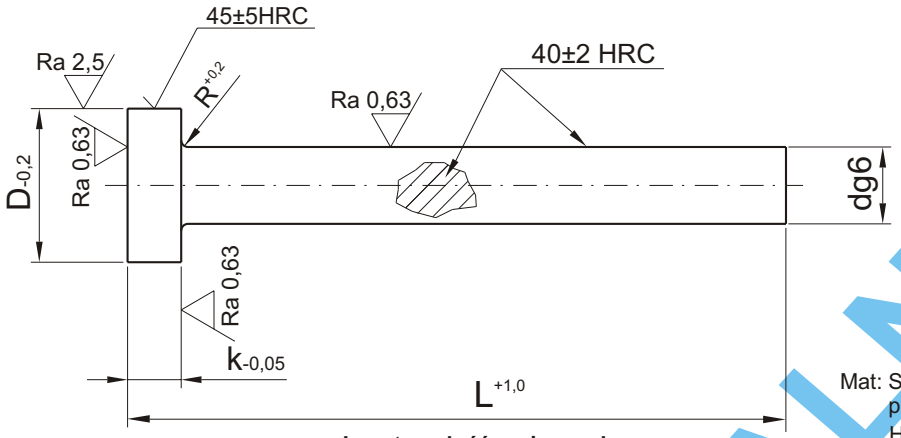
FCPK BYTÓW

# RDZEŃ FORMUJĄCY
## CORE PINS






**CPM**

Mat: Stal narzędziowa do pracy na goraco
Hot working tool steel
500÷550°C

**Inna twardość na życzenie.**
**Alternative hardness upon request**

| d | D | k | R | NR KAT. L 100 | 125 | 160 | 200 | 250 | 315 | 400 | 500 | 630 | 800 | 1000 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 1 | 2,5 | 1,2 | 0,2 | CPM-010100 | | CPM-010160 | | | | | | | | |
| 1,5 | 3 | 1,5 | | CPM-015100 | CPM-015125 | CPM-015160 | CPM-015200 | | | | | | | |
| 2 | 4 | 2 | | CPM-020100 | CPM-020125 | CPM-020160 | CPM-020200 | CPM-020250 | | | | | | |
| 2,2 | | | | CPM-022100 | CPM-022125 | CPM-022160 | CPM-022200 | CPM-022250 | | | | | | |
| 2,5 | 5 | | 0,3 | CPM-025100 | CPM-025125 | CPM-025160 | CPM-025200 | CPM-025250 | | | | | | |
| 2,7 | | | | CPM-027100 | CPM-027125 | CPM-027160 | CPM-027200 | CPM-027250 | | | | | | |
| 3 | 6 | 3 | | CPM-030100 | CPM-030125 | CPM-030160 | CPM-030200 | CPM-030250 | CPM-030315 | CPM-030400 | CPM-030500 | | | |
| 3,2 | | | | CPM-032100 | CPM-032125 | CPM-032160 | CPM-032200 | CPM-032250 | CPM-032315 | CPM-032400 | | | | |
| 3,5 | 7 | | | CPM-035100 | CPM-035125 | CPM-035160 | CPM-035200 | CPM-035250 | CPM-035315 | CPM-035400 | | | | |
| 3,7 | | | | CPM-037100 | CPM-037125 | CPM-037160 | CPM-037200 | CPM-037250 | CPM-037315 | CPM-037400 | | | | |
| 4 | 8 | | | CPM-040100 | CPM-040125 | CPM-040160 | CPM-040200 | CPM-040250 | CPM-040315 | CPM-040400 | CPM-040500 | | | |
| 4,2 | | | | CPM-042100 | CPM-042125 | CPM-042160 | CPM-042200 | CPM-042250 | CPM-042315 | CPM-042400 | CPM-042500 | CPM-042630 | | |
| 4,5 | | | | CPM-045100 | CPM-045125 | CPM-045160 | CPM-045200 | CPM-045250 | CPM-045315 | CPM-045400 | | | | |
| 5 | 10 | | | CPM-050100 | CPM-050125 | CPM-050160 | CPM-050200 | CPM-050250 | CPM-050315 | CPM-050400 | CPM-050500 | CPM-050630 | CPM-050800 | |
| 5,2 | | | | CPM-052100 | CPM-052125 | CPM-052160 | CPM-052200 | CPM-052250 | CPM-052315 | CPM-052400 | CPM-052500 | CPM-052630 | | |
| 5,5 | | | | CPM-055100 | CPM-055125 | CPM-055160 | CPM-055200 | CPM-055250 | CPM-055315 | CPM-055400 | CPM-055500 | CPM-055630 | | |
| 6 | 12 | 5 | 0,5 | CPM-060100 | CPM-060125 | CPM-060160 | CPM-060200 | CPM-060250 | CPM-060315 | CPM-060400 | CPM-060500 | CPM-060630 | CPM-060800 | CPM-0601000 |
| 6,2 | | | | CPM-062100 | CPM-062125 | CPM-062160 | CPM-062200 | CPM-062250 | CPM-062315 | CPM-062400 | CPM-062500 | CPM-062630 | | |
| 6,5 | | | | CPM-065100 | CPM-065125 | CPM-065160 | CPM-065200 | CPM-065250 | CPM-065315 | CPM-065400 | CPM-065500 | | | |
| 7 | | | | CPM-070100 | CPM-070125 | CPM-070160 | CPM-070200 | CPM-070250 | CPM-070315 | CPM-070400 | CPM-070500 | CPM-070630 | | |
| 7,5 | | | | CPM-075100 | CPM-075125 | CPM-075160 | CPM-075200 | CPM-075250 | CPM-075315 | CPM-075400 | CPM-075500 | | | |
| 8 | 14 | | | CPM-080100 | CPM-080125 | CPM-080160 | CPM-080200 | CPM-080250 | CPM-080315 | CPM-080400 | CPM-080500 | CPM-080630 | CPM-080800 | CPM-0801000 |
| 8,2 | | | | CPM-082100 | CPM-082125 | CPM-082160 | CPM-082200 | CPM-082250 | CPM-082315 | CPM-082400 | CPM-082500 | CPM-082630 | CPM-082800 | |
| 8,5 | | | | CPM-085100 | CPM-085125 | CPM-085160 | CPM-085200 | CPM-085250 | CPM-085315 | CPM-085400 | CPM-085500 | CPM-085630 | | |
| 9 | | | | CPM-090100 | CPM-090125 | CPM-090160 | CPM-090200 | CPM-090250 | CPM-090315 | CPM-090400 | CPM-090500 | CPM-090630 | | |
| 9,5 | | | | CPM-095100 | CPM-095125 | CPM-095160 | CPM-095200 | CPM-095250 | CPM-095315 | CPM-095400 | CPM-095500 | | | |
| 10 | 16 | | | CPM-100100 | CPM-100125 | CPM-100160 | CPM-100200 | CPM-100250 | CPM-100315 | CPM-100400 | CPM-100500 | CPM-100630 | CPM-100800 | CPM-1001000 |
| 10,2 | | | | CPM-102100 | CPM-102125 | CPM-102160 | CPM-102200 | CPM-102250 | CPM-102315 | CPM-102400 | CPM-102500 | CPM-102630 | CPM-102800 | |
| 10,5 | | | | CPM-105100 | CPM-105125 | CPM-105160 | CPM-105200 | CPM-105250 | CPM-105315 | CPM-105400 | CPM-105500 | CPM-105630 | | |
| 11 | | | | CPM-110100 | CPM-110125 | CPM-110160 | CPM-110200 | CPM-110250 | CPM-110315 | CPM-110400 | CPM-110500 | CPM-110630 | | |
| 12 | 18 | 7 | 0,8 | CPM-120100 | CPM-120125 | CPM-120160 | CPM-120200 | CPM-120250 | CPM-120315 | CPM-120400 | CPM-120500 | CPM-120630 | CPM-120800 | CPM-1201000 |
| 12,2 | | | | CPM-122100 | CPM-122125 | CPM-122160 | CPM-122200 | CPM-122250 | CPM-122315 | CPM-122400 | CPM-122500 | CPM-122630 | CPM-122800 | |
| 12,5 | | | | CPM-125100 | CPM-125125 | CPM-125160 | CPM-125200 | CPM-125250 | CPM-125315 | CPM-125400 | CPM-125500 | CPM-125630 | CPM-125800 | |
| 14 | 22 | | | CPM-140100 | CPM-140125 | CPM-140160 | CPM-140200 | CPM-140250 | CPM-140315 | CPM-140400 | CPM-140500 | CPM-140630 | CPM-140800 | CPM-1401000 |
| 16 | | | | CPM-160100 | CPM-160125 | CPM-160160 | CPM-160200 | CPM-160250 | CPM-160315 | CPM-160400 | CPM-160500 | CPM-160630 | CPM-160800 | CPM-1601000 |
| 18 | 24 | | | CPM-180100 | CPM-180125 | CPM-180160 | CPM-180200 | CPM-180250 | CPM-180315 | CPM-180400 | CPM-180500 | CPM-180630 | CPM-180800 | CPM-1801000 |
| 20 | 26 | 8 | 1 | CPM-200100 | CPM-200125 | CPM-200160 | CPM-200200 | CPM-200250 | CPM-200315 | CPM-200400 | CPM-200500 | CPM-200630 | CPM-200800 | CPM-2001000 |
| 25 | 32 | 10 | | | | CPM-250160 | CPM-250200 | CPM-250250 | CPM-250315 | CPM-250400 | CPM-250500 | CPM-250630 | CPM-250800 | CPM-2501000 |
| 32 | 40 | | | | | CPM-320160 | CPM-320200 | CPM-320250 | CPM-320315 | CPM-320400 | CPM-320500 | CPM-320630 | CPM-320800 | CPM-3201000 |

TYLKO NA SPECJALNE ZAMÓWIENIE
SPECIAL ORDER ONLY