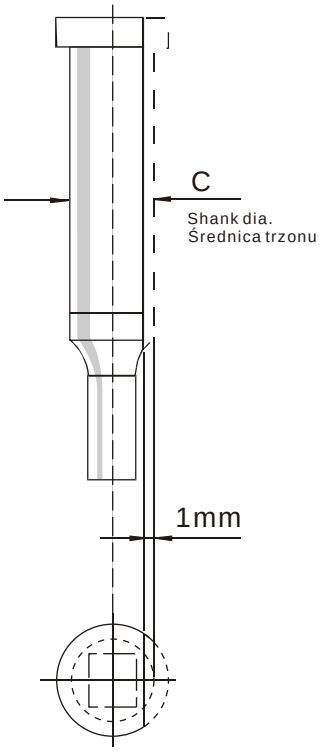
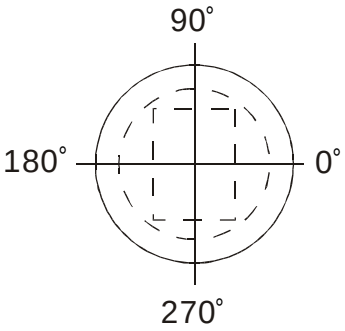
STANDARDOWE SPOSOBY ZABEZPIECZENIA PRZED OBROTEM
STANDARD LOCATIONS FOR PUNCHES AND DIES

Punches
Stemple

Code BF1mm





Body flats supplied as standard at 0^0 unless otherwise specified

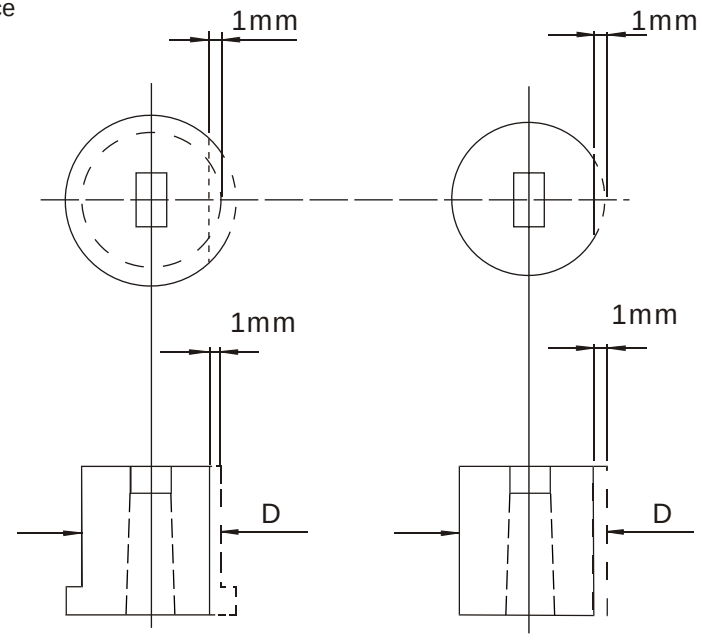
O ile nie określono inaczej, płaszczyzny umiejscowione są na pozycji 0^0

Body flats = C-1mm
Płaszczyzna ustalajaca= C-1mm

Example order
Przykładowe zamówienie
MR10D 4x8x90 Bf1

Die & stripper bushes
Tuleje tnące i zdzierające

Code BF1mm



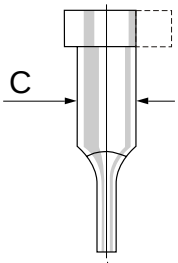
Alternative
Opcje
BF1=1mm (standard)
BF*= specify
BF*= proszę określić

Body flat = D-1mm
Płaszczyzna
ustalająca = D-1mm

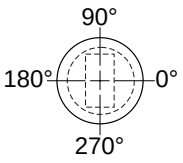
Example order
Przykładowe zamówienie
MDW20 8x4x25 Bf1

STANDARDOWE SPOSOBY ZABEZPIECZENIA PRZED OBROTEM
STANDARD LOCATIONS FOR PUNCHES AND DIES

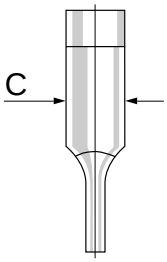
Type SF
Single flat
Ścięte z jednej strony



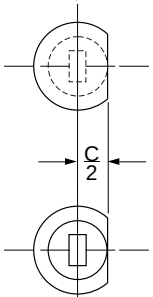
Punch
Stempel



Type DF
Double flat
Ścięte z dwóch stron

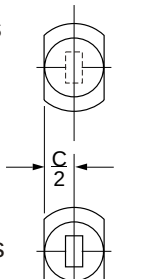


Punches
Stemple

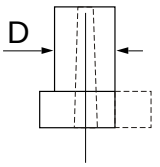


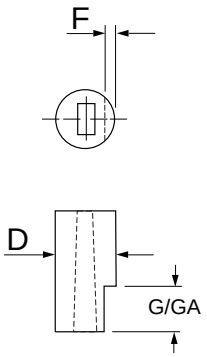
F= see 'chart' below
Patrz - poniższa tabela

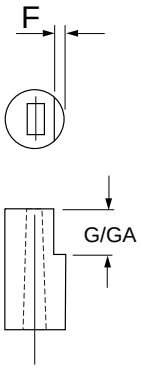
Punches
Stemple



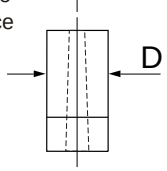
Strippers
and dies
Tuleje tnące
i zdzierajace







Strippers
and dies
Tuleje tnące
i zdzierajace

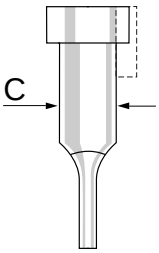


Type DS
Dowel slot
Rowek pod kołek
ustalajacy

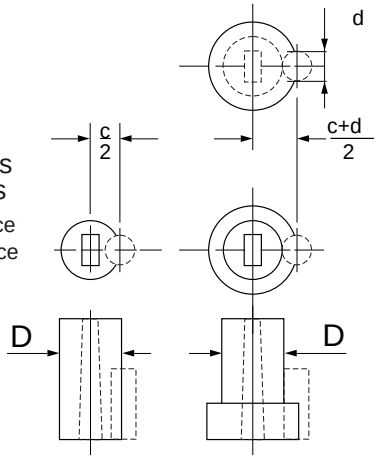
*SFB
Single flat bottom
Ścięte z jednej strony
na dole

*SFT
Single flat topm
Ścięte z jednej strony
na górze

Punches
Stemple



Strippers
and dies
Tuleje tnące
i zdzierajace



For headless dies Dotyczy matryc bez kołnierza	*SFB & SFT			
Shank dia. Ø-trzonu	5-8	10-16	18-25	⩾28
F	0,50	1,00	1,50	2,00
G	6,35	6,35	6,35	6,35
GA	Alternative please specify Proszę określić inną wysokość			

Example order- Przykładowe zamówienie:
MW10B 8,0x4,0 60 SF
MDW16B 4,3x6,8 25 DS.
How to order see page M.71 - Sposób zamawiania, patrz strona M.71

Standard dowel slot
Standardowe opcje rowka pod kołek ustalajacy
DS3=3mm dowel -DS3= kołek 3mm
DS4=4mm dowel -DS4= kołek 4mm
DS5=5mm dowel -DS5= kołek 5mm
DS6=6mm dowel -DS6= kołek 6mm